



Purge Thermostatic Control Instructions

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1. Connect purge gas the input port (bottom of flow meter) and then output (top of the flow meter) to the ¼ press lock port to be purged.

Must use filtered dry gas, regulate pressure 100 PSI or below.

2. Modify the Thermostatic Control: On/Off Function 1 can be found in Setup/Special Functions/Logic Programming/On&Off/On&Off 1 folder

Current settings are set as follows:

Control Variable	Act1 (510)
High Threshold	200.0
*Low Threshold	<u>15.0</u>
Hysteresis Value	0.0
Active State	Off
**Control when off	Enabled

*The Controlling variable is the Low Threshold
The ON state will continue even when not controlling to temperature when this variable is **Enabled

Note the logic is “off” between the high and low threshold

3. Adjust flow rate on the flow meter when the solenoid valve is activated per the Low Threshold value.

Please email Support@TotalTempTech.com or call 888.712.2228 if further support is required.

